

ENDLESS BELT FOR WET POLISHING

Patent Number: JP6047678
Publication date: 1994-02-22
Inventor(s): UMETSU AKIRA; others: 04
Applicant(s): KAWASAKI STEEL CORP; others: 03
Requested Patent: JP6047678
Application Number: JP19920167112 19920625
Priority Number(s):
IPC Classification: B24D11/06; B24D11/00
EC Classification:
Equivalents:

Abstract

PURPOSE: To secure the bringing-in amount of floating abrasive grains sufficiently, and to polish the surface of a metal evenly in the width direction.

CONSTITUTION: On the surface of an endless belt 10 driven to rotate and squeezed to a stainless steel plate by a suppresser pad, numerous V-shaped grooves 30 crossing this surface in the width direction are formed continuously in the belt advancing direction, and the sufficient amount of floating abrasive grains are brought in to the surface of the belt, as well as the surface is polished evenly.

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